

4/19/2018

[Dart Hawkesbury] Job Sheet - David, Logan



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW1205G00231-3G-7**Job Sheet 172853**

Part No: RBW1205G00231-3G-7

Job Qty: 7 ea

Part Name: Washer

Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/22/18

Job Tracking No:

Due Date: 3/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW1205G00231-3G Rev 2B IPP Rev A 18.02.14 New issue DP Verify DD

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	7 Ea	3/24/18	0.00	0.00		Start Up Machining-4		
120	Mori Selkl	7 pcs	3/26/18	0.50	0.23		MORI SL-154		
130	QC	7 pcs	3/26/18	0.00	0.00		QC2 Machining-5		
140	QC	7 pcs	3/26/18	0.00	0.00		QC8 Machining-5		
150	Packaging	7 pcs	3/26/18	0.00	0.00		Packaging3-2		
160	QC21-SA	7 Ea	3/26/18	0.00	0.00		QC21		

Part Op 120 - 1-Machine as per folio FB943 FOLIO REV: _____ DWG REV: _____ 2-Debur

Descriptions: 150 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-NYLON 6-R1.000-B	Nylon 6 Black Round Bar 1.000" Dia.	1.0850 ft (.155 ea)	90-Start up Operation	S047599

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-NYLON 6-R1.000-B	1	2	0

Part Specifications

Specifications could not be found.

Plex 4/19/18 12:56 PM dart.logan.david



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Container No: S063759



Part: RBW1205G00231-3G-7

Job No: 172853

Serial No/Batch: S063759

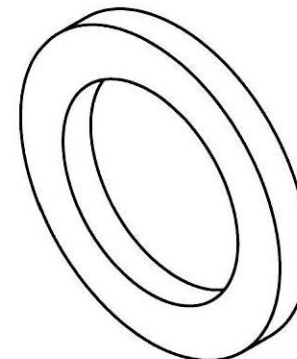
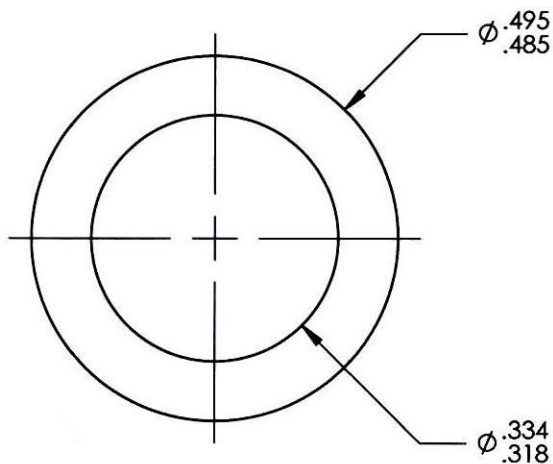
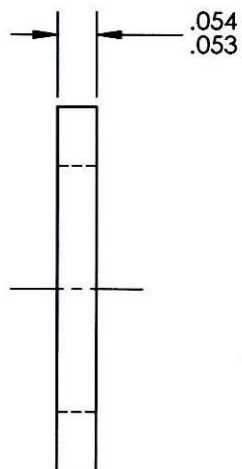
Revision: 2B

Inspector:

Date: 04/23/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



(-7)

WASHER

 RED BARN MACHINE	
TITLE MAIN ROTOR DAMPER OIL ADAPTER	
DWG NO. RBW1205G00231-3G-7	REV 2B
MATL NYLON	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$.005 .XX $\pm$.01 .X $\pm$.1 FRACTIONS $\pm$ 1/32 ANGLES $\pm$ 5°	APPROVED  HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA
SCALE 4:1	DATE 2/23/2011
SHEET 5 OF 5	